1, Remove the 3 Bolts connecting EGR Cooler to Exhaust manifold.

2, Loosen the mounting Bolt of the EGR Cooler.

3. Apply silicon sealant around edges of EGR Blanking Plate.

4, Slide the EGR Blanking plate in on Cooler side of metal gasket.

5, Replace 3 Bolts and tighten.

6, Tighten mounting Bolt.